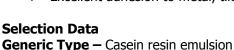


Technical Data Bulletin

READY PATCH™

Spackling & Patching Compound

- Heavy-bodied professional formula
- Use on interior and exterior surfaces
- Dries quickly and sands easily
- May be primed or painted when dry to touch
- Shrink-resistant will not crack or pull from edges
- Cures to a rock-hard finish strengthens the surface
- Excellent adhesion to metal, tile and other surfaces





Recommended Uses – Recommended for filling cracks, holes, gouges, dents and surface imperfections on walls, trim, doors, cabinets, furniture, siding, fascia, soffets, foundations, and related interior and exterior architectural substrates. READY PATCH is ideal for filling dents in metal doors and skimcoating interior plaster and drywall. Not recommended for skimcoating exterior surfaces.

Color/Tinting — READY PATCH is off-white in color. For applications where it is necessary to differentiate the color of the spackling paste from the color of the substrate, add few drops of universal colorant and blend in thoroughly.

Substrates – READY PATCH is recommended for application to the following substrates: new or previously painted wood (including plywood, T-1-11, and pressure-treated wood), hardboard, metal (including aluminum, iron, steel, copper, and galvanized metal), drywall, cured plaster, masonry (including stucco, concrete block, poured concrete, and brick). READY PATCH will develop adhesion to glossy surfaces such as metal, tile, etc. provided that such surfaces are clean and free of contamination or poorly adhered existing finishes.

Application Data

Surface Preparation — Surfaces to be patched must be clean, dry, and in sound condition. If necessary, wash thoroughly with detergent and water to remove dust, dirt, grime, and other contaminants that can interfere with adhesion. Rinse well and let dry before patching. Remove any poorly adhering existing coatings by the best available means, usually sanding and/or scraping. Remove loose, dried caulk and replace where necessary. **Note:** Very deep holes requiring an epoxy-based wood filler or concrete/cement patch should be filled with these materials. Areas that are normally caulked should be filled with the proper caulking material. Countersink exposed nail heads and prime with an appropriate stain killing primer.

Application Requirements – Apply as many coats as necessary to fill the hole or imperfection level with the surrounding surface.

Application Methods – READY PATCH should be applied with a clean putty or spackling knife. In general use a 1" putty knife for nail holes and cracks; a 2" knife for larger gouges, a 3" to 6" knife for skimcoating exterior siding, etc. Spread READY PATCH over the hole and remove excess until product is smooth and flush with the surface. If holes are wide and over ¼" deep two or more applications are recommended. If sanding is not necessary or desired, READY PATCH may be primed or painted when dry to the touch. Otherwise, wait until product has fully dried before sanding smooth. Prime patched areas before painting to prevent excessive absorption of paint. For best results prime the entire surface after spot priming patched areas. Note: READY PATCH cures to a very hard, smooth finish and may be more difficult to sand after drying overnight. Prime patched areas before painting. Prime patched areas before painting to prevent excessive absorption of paint. For best results apply an appropriate primer to the entire surface after spot priming patched areas.

Coverage – Approximately 13 sq. ft. per gallon applied at a thickness of 1/8 inch. Application losses will vary according to the depth and extent of the cavities being filled and the quantity of product used.

Application Conditions

Do not apply product if temperature or humidity is outside the following ranges:

Humidity: 0% – 95%

Temperature: $40^{\circ} - 90^{\circ}F (4^{\circ} - 32^{\circ}C)$

Note that higher temperatures and lower humidity will accelerate the dry time and cure time of the product while lower temperatures and higher humidity will slow down the dry time and cure time.

Thinning

If thinning is necessary add water sparingly and mix thoroughly.

Cleanup

Clean up excess or dropped portions of product while soft with a damp rag. If product dries it may be removed by scraping, sanding, or washing. Clean tools in warm, soapy water immediately after use. If product has dried on application tool soak the tool overnight in a solution of detergent and water. Scrub clean with a stiff brush.

Typical Physical Properties

Solids by weight 70% Solids by volume 47%

Density 13 lb. per gallon Flashpoint (Seta flash) >200° F (93° C.) Shelf Life @ 75°F. (24°C) 36 months

Storage/Handling 35°- 90° F (4°- 27° C.)

Keep from freezing

Warranty

READY PATCH will perform as claimed if directions are followed. Directions are as complete as possible, but cannot encompass all conditions, applications, techniques and/or surfaces that are beyond our control. If you have a question, check with your dealer or contact Rust-Oleum Corporation. Warranty is limited to replacement or refund value of product actually used if such product proves defective within two years of manufacture.

Precautions

Keep out of reach of children. Do not take internally. Wear NIOSH-approved dust mask when dry sanding.

Packaging and Shipping Information

Unit Size	Item #	Product UPC	Carton Code	Case Pack	Case Wt. Lb.	Dimensions x W x H	Case Vol. Cu. Ft.	Pallet Pack	Pallet Size
Gallon	04421	0-47719-04421-5	2-00-47719-04421-9	2	26	13.63 x 7.00 x 8.38	0.46	90 cs	42 x 42
Quart	04424	0-47719-04424-6	3-00-47719-04424-7	6	21	13.00 x 8.75 x 5.50	0.36	112 cs	42 x 42
1/2 Quart	04428	0-47719-04428-4	8-00-47719-04428-0	12	21	13.00 x 8.75 x 5.63	0.37	112 cs	42 x 42
½ Pint	04429	0-47719-04429-1	8-00-47719-04429-7	12	11	11.75 x 9.00 x 3.50	0.21	320 cs	42 x 42

Keep out of reach of children

Read and carefully follow all information on this Technical Data Bulletin, on the product label and the material safety data sheet for this product. To the best of our knowledge, the data contained herein are true and accurate at the date of issuance and are subject to change without prior notice. User must contact Rust-Oleum to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to Rust-Oleum's quality control and assume no responsibility for coverage, performance or injuries from use. Visit Zinsser.com for our most up-to-date technical data bulletins.

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